

Work Order ID 78486

78486

Page 1

January-10-12 10:33:55 AM

Item ID: D206-642-411

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH

Start Date: 1/10/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 *1*

Customer:

Reference: Rework

Run Start *NR1*

Approvals: Process Plan: *[Signature]* Date:

Tooling: Date:

Stop *NR2*

QC: Date:

SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	0

100 0.00

100

DOCUMENT CONTROL *[Signature]*

DC

Memo 0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

8/2/02/07

[Signature] for MJS 12-1-25

101 0.00

101

HandFinish

Memo 0.00

Hand Finishing

PULL FROM STOCK:
1 X D206-642-411BL B71047 CHG 006

DISASSEMBLE TUBE ENTIRELY
(KEEP ALL PARTS TO RE-ASSEMBLE,
EXCEPT THE PLUGS)
RETURN TO STOCK:
22 X D2651-1 BLUE B *71037*

M-J 12-01-17

STRIP TUBE ENTIRELY

B78486

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-9200
P/N	D206-642-411BL	CHG	CHG006	
DESC.	Skidtube LH High	STC	SH98-4	
LOT	B71047	STC	SA00475SE	
MODEL	Bel 206L/L1/L3/L4	STC		
PATENTS: US # 5735484, CA # 2222184 EUROPEAN NO. # 0828655				MADE IN CANADA 02729-2

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Item ID: D206-642-411

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N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH

Start Date: 1/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
102	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
102									
Powdercoat									
Powder Coating									
	Memo								
	POWDER COAT WHITE								
	RE-WINGWALK A/R								
	1/11/2012								
103	QC3- Inspect Part Finish	0.00							
103									
QC									
Quality Control	Memo								
104		0.00							
104									
HandFinish									
Hand Finishing									
	Memo								
	RE-ASSEMBLE USING ORIGINAL PARTS, ADD NEW WHITE PLUGS:								
	22 X D2651-1 B								

Start Time: 7:30
Temp: 3200 F
Finish Time: 8:00
X11 ul 12/01/23

IX 0 m-12/01/23

1 d 12/01/23

x22 d ul 12/01/23 PTO =>

M 11A480

B 73827

B78486 P/N: D206-642-4M

instal with D2651-3 / B73828 "O" rings (X2) M 126123
4) Assemble with D2646 / B73825 (X1) M 126123
ENDCAP

Complete

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Item ID: D206-642-411

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N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:




Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
105 *105* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
110 *110* Packaging Packaging	Pick Kit Memo RETURN TO STOCK: 1 X D206-648-013 BLUE B 71060 72402 1 X D2932-1 BLUE B 71060 1 X D2933-1 BLUE B 71062 1 X D2938-1 BLUE B 71058 1 X D2939-1 BLUE B 71056 1 X D3407-043 BLUE B 71040 1 X D3413-1 BLUE B 66387 ADD WHITE PARTS TO KIT: 1 X D206-648-013 B 75825 1 X D2932-1 B 72886 1 X D2933-1 B 1 X D2938-1 B 74605 1 X D2939-1 B 1 X D3407-043 B 74519 1 X D3413-1 B 75478	0.00 0.00							 

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Item ID: D206-642-411

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	RE-PACKAGE USING NEW B/N								
	Identify and pack for shipping as per PPP D206-642-411								
	Location: <u>B2</u>								
	PPP Rev: <u>F</u>								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

8/2/12/12

④

CHG006

12/2/12

12/2/12

YMF
12-02-08

Picklist Print

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Page 1

Work Order ID: 78486
Parent Item: D206-642-411
Parent Item Name: Skidtube LH

Start Date: 1/10/12
Start Qty: 1.00

Required Date: 1/13/12
Required Qty: 1.00

Comments: IPP Rev:K05.10.11 Revised picklist per CHG004KJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by:ec
IPP rev:M 08-09-29 as per DSI9421 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-411BL Skidtube LH, Blue		Manufactured	No		B71047		Each	1.0000		1		12-01-17	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG114		1							
				71047		1							
D206-648-013 GHW Modification		Manufactured	No				Each	7.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG125		7							
				71578		2							
				75825		5							
D2651-1 Plug		Manufactured	No				Each	177.0000		-22			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		177							
				57869		1							
				66445		10							
				69018		2							
				70839		2							
				71037		31				22			
				73827		131							

W for
AS/MG

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D2651-1 *New*
Plug

Manufactured No

Each 177.0000

22

Location	Loc Qty	Loc Code
----------	---------	----------

FP001	177	
57869	1	
66445	10	
69018	2	
70839	2	
71037	31	
73827	131	

D2932-1 *Blue return to sth*
Saddle LH Out, 206

Manufactured No

Each 6.0000

-1

Location	Loc Qty	Loc Code
----------	---------	----------

ST428	6	
71060	1	
72886	1	
73466	4	

D2933-1 *Blue return to sth*
Saddle LH In, 206

Manufactured No

Each 1.0000

-1

Location	Loc Qty	Loc Code
----------	---------	----------

ST421	1	
71062	1	

D2938-1 *Blue return to sth*
Saddle LH Out, 206

Manufactured No

Each 1.0000

-1

Location	Loc Qty	Loc Code
----------	---------	----------

ST428A	1	
71058	1	

D2939-1 *Blue return to sth*
Saddle LH In, 206

Manufactured No

Each 1.0000

-1

Location	Loc Qty	Loc Code
----------	---------	----------

ST428A	1	
71056	1	

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Tow Ring

Blue return to stock

Manufactured No

Each 20.0000

sf-1

Location	Loc Qty	Loc Code
ST463	18	
68339	2	
74519	16	
ST464	2	
68339	0	
71040	1	
72513	1	

D3413-1

Ring

Blue return to stock

Manufactured No

Each 59.0000

sf-1

Location	Loc Qty	Loc Code
ST420	2	
66387	1	
70773	1	
ST464	55	
73822	3	
75478	52	
ST473	2	
71041	2	

D206-642-441

Replacement Skidtube

N/A

Manufactured No

Each 3.0000

1

Location	Loc Qty	Loc Code
FG080	3	
30940	1	
31066	1	
35469	1	

D206-648-013

GHW Modification

New

Manufactured No

Each 7.0000

nl/r25

Location	Loc Qty	Loc Code
FG125	7	
71578	2	
75825	5	

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

S D2932-1
Saddle LH Out, 206

New

Manufactured No

Each 6.0000

1

Location

Loc Qty

Loc Code

ST428

6

71060

1

72886

1

73466

4

S D2933-1
Saddle LH In, 206

New

Manufactured No

Each 1.0000

Location

Loc Qty

Loc Code

ST421

1

71062

1

S D2938-1
Saddle LH Out, 206

New

Manufactured No

Each 1.0000

Location

Loc Qty

Loc Code

ST428A

1

71058

1

S D2939-1
Saddle LH In, 206

New

Manufactured No

Each 1.0000

Location

Loc Qty

Loc Code

ST428A

1

71056

1

AN3-41A

Bolt

original

Purchased No

Each 959.0000

Location

Loc Qty

Loc Code

ST354

959

119042

959

11/18/12
12/1/12

Picklist Print

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No Each 991.0000

Bushing original

16 B78969

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	947	
73834	15	
73836	36	
76132	96	
76133	400	
77135	400	

MS21042L3 original

Nut Purchased No Each 6,089.0000

Location	Loc Qty	Loc Code
ST300	6089	
117441	16	
117885	32	
118451	5	
118927	3	
119017	5559	
119075	474	

AN960JD10 original

NAS1149D0363J

Washer Purchased No Each 0.0000

AN5-11A

Bolt

original

Purchased No Each 1,251.0000

Location	Loc Qty	Loc Code
ST337	1251	
118191	13	
119512	1238	

AN5-12A original

Bolt Purchased No Each 46.0000

Location	Loc Qty	Loc Code
ST338	46	
117313	46	

8 SP

B

8 M117505 SP

8 M117313 SP

4 M112314 SP

12/1/25

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

AN5-13A original
Bolt Purchased No Each 64.0000

4

Location	Loc Qty	Loc Code
GA	20	
116003	20	
ST338	44	
118983	44	

4

AN960JD516 original
Washer NAS1149D0563J Purchased No Each 0.0000

M118206

12

AN4-6A original
Bolt Purchased No Each 3,572.0000

M116924

Location	Loc Qty	Loc Code
ST356	3572	
119017	3572	

AN960JD416 original
Washer NAS1149D0463J Purchased No Each 0.0000

24

M117591

MS21042L4 original
Nut Purchased No Each 7,905.0000

12

12/1/25

Location	Loc Qty	Loc Code
ST300	7905	
117441	51	
117601	342	
118451	133	
119017	2379	
119075	5000	

12

Picklist Print

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Tow Ring

New

Manufactured No

Each 20.0000

1

Location	Loc Qty	Loc Code
ST463	18	
68339	2	
74519	16	
ST464	2	
68339	0	
71040	1	
72513	1	

D3456-1

Washer

original

Manufactured No

Each 79.0000

71033

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST034	50	
77486	50	
ST044	22	
66848	3	
71165	2	
73493	17	

D3457-1

Washer

original

Manufactured No

Each 44.0000

B707745 12/1/25

Location	Loc Qty	Loc Code
FG	10	
32409	10	
ST044	34	
67779	1	
71849	3	
76231	30	

Picklist Print

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

Each

1,058.0000

1 M1176018

Location

Loc Qty

Loc Code

FG	40
104603	40
ST300	470
118686	470
ST301	548
119309	52
119546	496

AN4C5A
BOLT

Purchased

No

Each

399.0000

1

Location

Loc Qty

Loc Code

FP002	19
112243	19
ST355	380
112243	280
119017	100

AN960C416

NAS1149C0463R

Purchased

No

Each

0.0000

1 M117735

washer

D3413-1

Ring

Manufactured

No

Each

59.0000

12/1/25

Location

Loc Qty

Loc Code

ST420	2
66387	1
70773	1
ST464	55
73822	3
75478	52
ST473	2
71041	2

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Work Order ID: 78486

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw *original*

Manufactured No

Each 1,642.0000

10 *B66953*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	50	
29962	50	
ST021	1592	
76065	1592	

D2934 *original*
Saddle Spacer

Manufactured No

Each 60.0000

2 *B69745*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	6	
31929	6	
ST021	54	
74501	19	
74883	35	

D2935 *original*
Saddle Spacer

Manufactured No

Each 56.0000

2 *B66544*
12/1/25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	6	
31793	6	
ST021	50	
74503	20	
74882	30	

QTY -1	QTY -3	QTY -5	QTY -7	PART NUMBER	DESCRIPTION
X				D2650-1	SKIDTUBE ASSEMBLY
	X			D2650-3	SKIDTUBE ASSEMBLY
		X		D2650-5	SKIDTUBE ASSEMBLY
			X	D2650-7	SKIDTUBE ASSEMBLY
1	1	1	1	D2600-1-160	EXTRUSION
1				D2654-1	WEB
	1			D2654-3	WEB
		1		D2654-5	WEB
			1	D2654-7	WEB
1	1	1	1	D2646	AFT CAP
1	1	1	1	D2647	CAP
17	18	19	23	D2649	CROSS BOLT SPACER
16	18	14	22	D2651-1	PLUG
16	18	14	22	D2651-3	O-RING
1	1	1	1	D2680-041	NUT PLATE
2	2			D3286-1	DOUBLER
2	2			D3286-3	STUD
42	44	54	60	ALS7-1032-130	INSERT (or AKS4-1032-130, ALS4-1032-130, ALS7-1032-130)
2	2	2	2	AN960JD10L	WASHER
2	2	2	2	CCR264SS3-3	RIVET
2	2	2	2	CR3212-4-03	RIVET
2	2	2	2	MS27039-1-08	SCREW
1	1	1	1	MS27039-4-06	SCREW
1	1	1	1	AN960JD416	WASHER
52	52			CR3212-4-04	RIVET

F

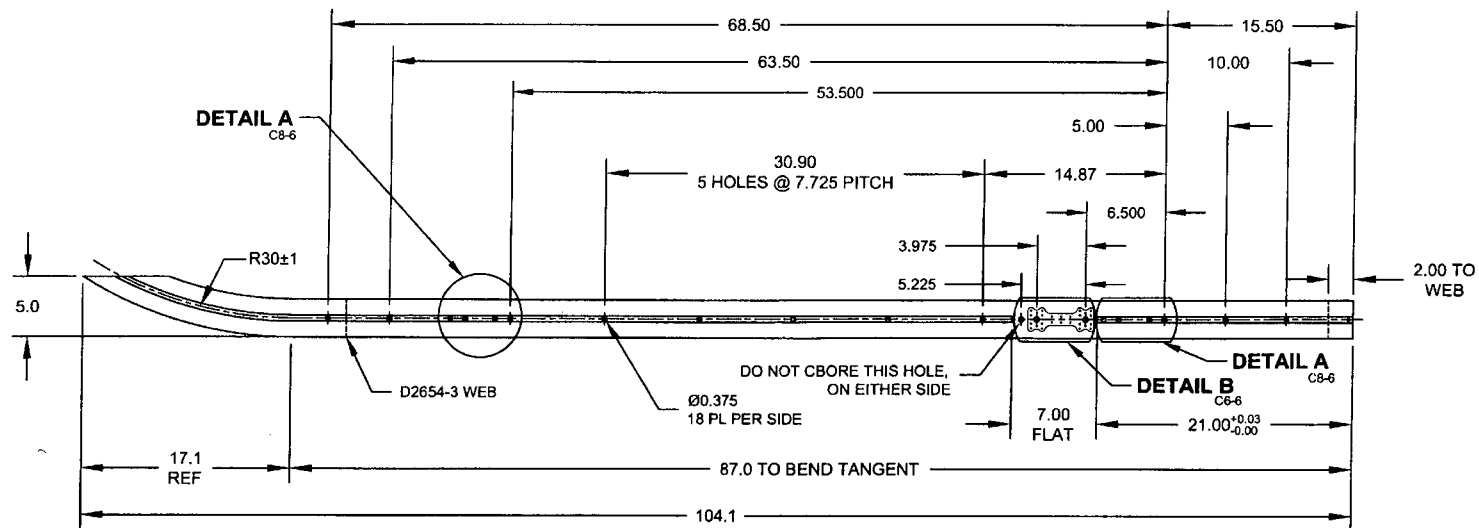
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NOTES:

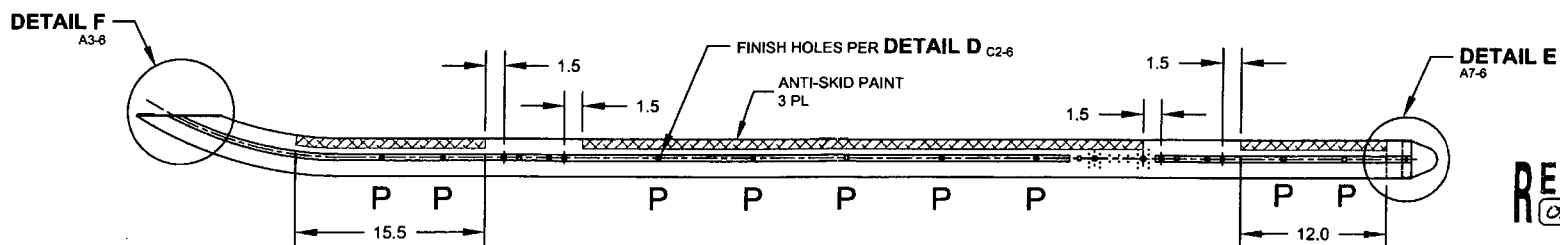
- 1) MATERIAL: N/A
- 2) FINISH: -CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
-POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
-BLACK ANTI-SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) DAMAGE TOLERANCE ON FWD BEND:
THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND. IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE. A MAXIMUM REDUCTION IN DIAMETER OF 0.150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.
- 10) BOND WEB INTO OUTER TUBE WITH SIKAFLEX-241/-291 ADHESIVE PER DART QSI 015
- 11) INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE)
- 12) DRILL Ø0.297 FOR ALS7-1032-130 INSERTS USING TEMPLATE DT8056-1 ON -1 TUBE, DT8056-3 ON -3 TUBE, DT8056-5 ON -5 TUBE, AND DT8056-7 ON -7 TUBE. INSTALL INSERTS AFTER FINISH.
- 13) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
08 07 23 17

F	DRAWING UPDATED TO CURRENT STANDARDS. SHT 6 ADDED. ALL SECTION AND DETAIL VIEWS TRANSFERRED TO SHT 6. SHT 1 IN PL PART D2649 QTY UPDATED. SHT 6 SECT C-C GRIND INSTRUCTIONS DELETED FROM NOTE 7 (SEE NCR 239).	AJS	08.08.08
E	REMOVE CBORE, CHG DRILL, ADD CHAMFER	CP	06.03.30
D	REDRAW; INCCRP. DE09136/9153/9163 MOD GROUND HANDLING ON D2650-1/-3	CP	04.05.17
C	CHANGE HOLE PATTERN AND FRONT END	DS	97.10.29
B	AS MANUFACTURED CHANGES	DS	97.06.26
A	NEW ISSUE	DS	97.03.25
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



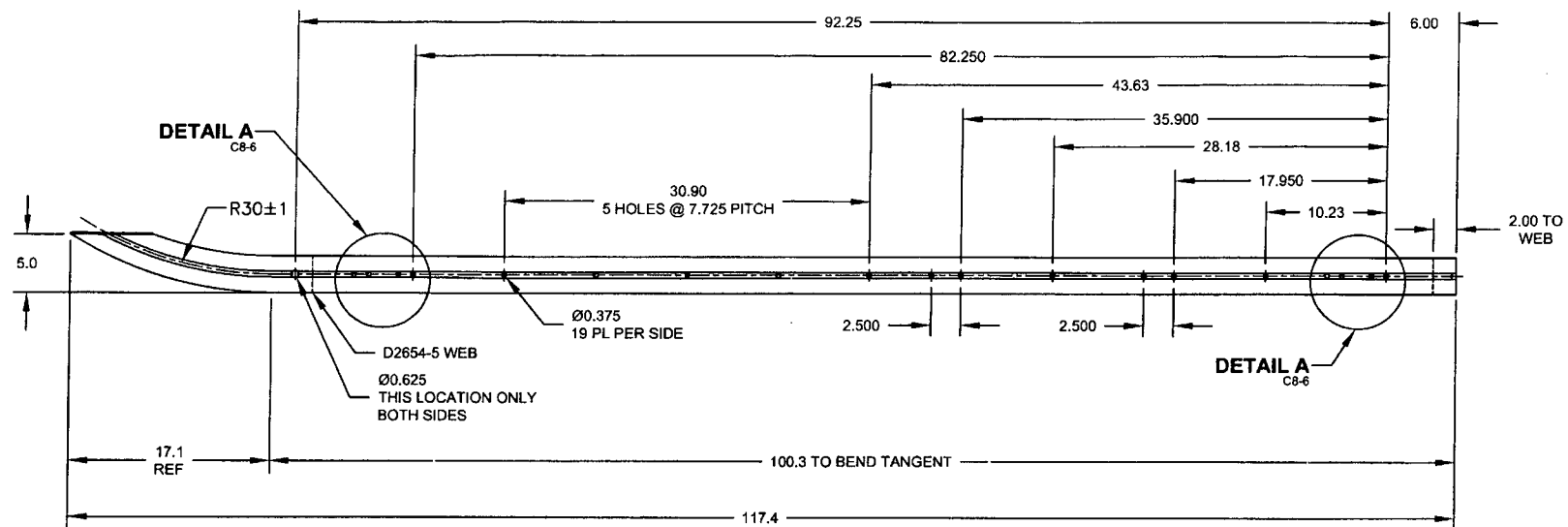
D2650-3 BENDING/DRILLING DETAIL



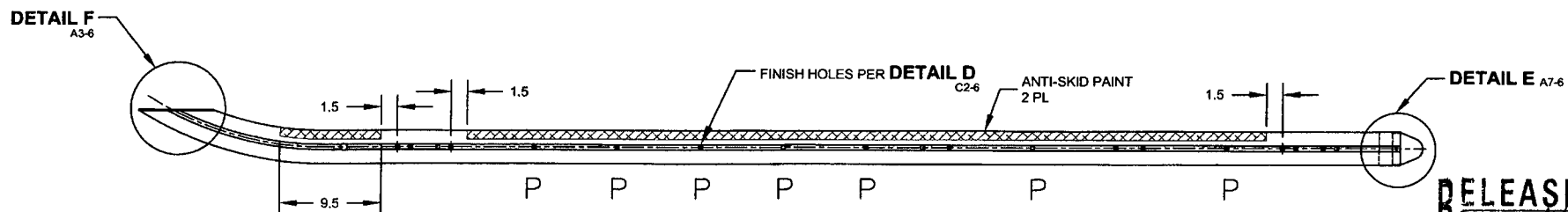
D2650-3 ASSEMBLY/FINISHING DETAIL

RELEASED
05 07 22 118

DESIGN	DS	DART AEROSPACE USA, INC	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	<small>COPYRIGHT © 1987 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



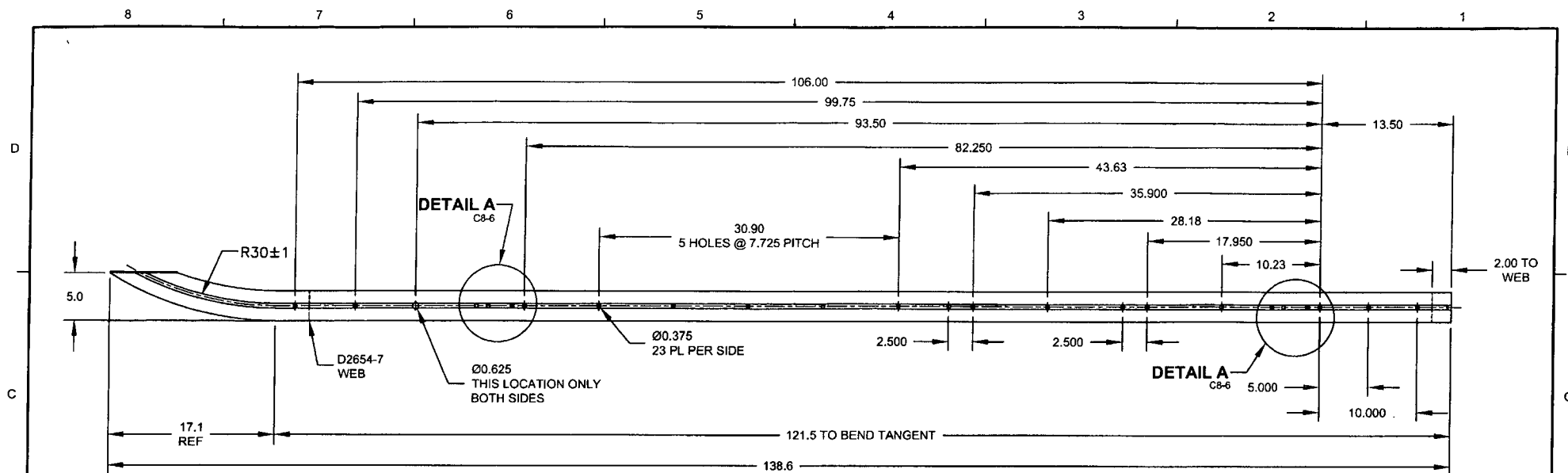
D2650-5 BENDING/DRILLING DETAIL



D2650-5 ASSEMBLY/FINISHING DETAIL

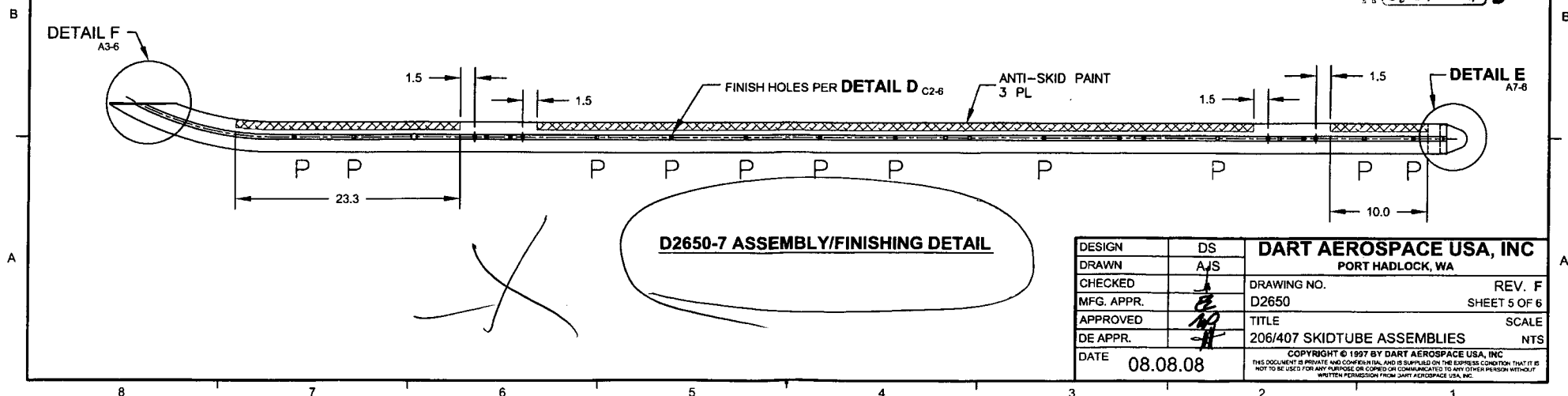
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08-09-2011

DESIGN	DS	DART AEROSPACE USA, INC	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
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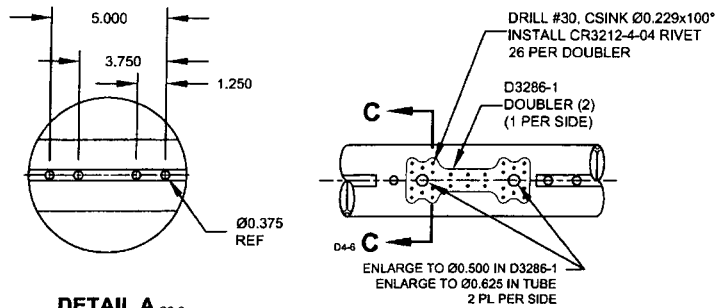
D2650-7 BENDING/DRILL DETAIL

RELEASED
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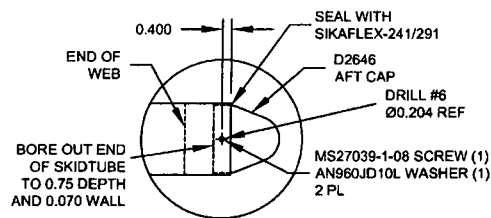
D2650-7 ASSEMBLY/FINISHING DETAIL

DESIGN	DS	DART AEROSPACE USA, INC	
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CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 5 OF 6
APPROVED		TITLE	SCALE
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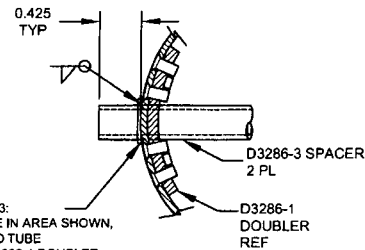
DETAIL A C2-2
SCALE 2X D7-2
C2-3
D7-3
C2-4
D7-4
C2-5
D6-5

DETAIL B C3-2
SCALE 2X C3-3

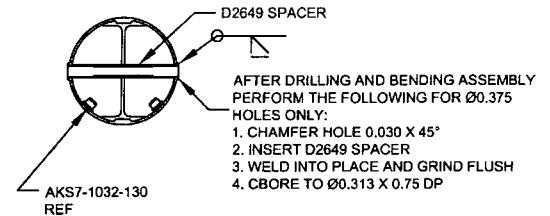


DETAIL E B2-2
SCALE 2X B2-3
B1-4
B1-5

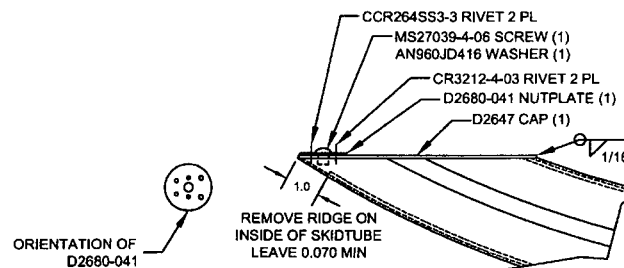
SECTION C-C C7-6
SCALE NONE



- TO INSTALL D3286-1/3:
1. GRIND OFF FLANGE IN AREA SHOWN, FLUSH WITH ROUND TUBE
 2. LOCATE & DRILL D3286-1 DOUBLER USING DT3286-1T1
 3. ENLARGE HOLES IN D3286-1 TO Ø0.500
 4. ENLARGE HOLES IN TUBE TO Ø0.625 AND CHAMFER HOLE 0.030x45°
 5. RIVET D3286-1 TO TUBE
 6. INSERT D3286-3 SPACER
 7. WELD IN PLACE.



DETAIL D B4-2
FOR Ø0.375 HOLES ONLY B4-3
SCALE 3X B4-4
B4-5



DETAIL F B8-2
SCALE NONE B8-3
B8-4
B8-5

- DETAIL F NOTES:**
1. CUT TUBE LEVEL
 2. REMOVE RIDGE ON FWD SIDE
 3. LOCATE D2647 (TRIM AS NECESSARY)
 4. WELD D2647 IN PLACE PER DART QSI 004
 5. GRIND FLUSH
 6. RIVET D2680-041 NUT PLATE IN PLACE

NOTE: MASK THREADS IN D2680-041 PRIOR TO FINISH

RELEASED

DESIGN	DS	DART AEROSPACE USA, INC	
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Picklist Print

Page 3

Tuesday, June 21, 2011 1:27:55 PM

Work Order ID: 71047

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000

8 8



Washer

D206-642-441 Manufactured No

110 Each 5.0000

1 1



Replacement Skidtube

M118206

71051

Location

Loc Qty

Loc Code

FG080

5

24739

1

30265

1

30940

1

31066

1

35469

1

D206-648-013 Manufactured No

110 Each 8.0000



GHW Modification

Location

Loc Qty

Loc Code

FG120

8

68347

4

69933

2

70889

2

ATT: BLUE LUG

D2652 Manufactured No

110 Each 264.0000



Bushing

16 16

B70969 11/16/05

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

220

68102

200

68941

20

Tuesday, June 21, 2011 1:27:55 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Wednesday, June 22, 2011 8:56:54 AM

Work Order ID: 71051

Parent Item: D206-642-441

Parent Item Name: Replacement Skidtube

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2651-1

Manufactured No

230

Each

251.0000

22

22



Plug



u1107/26

Location

Loc Qty

Loc Code

fpa

109

B71037

x22

69018

109

FP-A

142

57869

1

66445

10

67760

97

70827

30

70839

4

D2651-3

Manufactured No

230

Each

536.0000

22

22



O-Ring



u1107/26

Location

Loc Qty

Loc Code

FP-A

536

61962

104

66956

432

x22

D3535-15

Manufactured No

230

Each

27.0000

1

1



Wearshoe



u1107/26

Location

Loc Qty

Loc Code

FP018

27

66558

7

68358

6

69931

14

13

x1

Wednesday, June 22, 2011 8:56:54 AM

Shop Packet Print

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